
Drill & Tap Size Chart

Thread	Pitch	Metric Drill	Imperial Drill
M3	0.5	2.5	#39
M6	1.0	5.0	13/64
M8	1.25	6.8	17/64
1/4-20	20 TPI	#7	0.201

Printable reference for planning and shop-floor cross-checking.