
Thread Specification Chart

Thread	Pitch	Major Dia	Tap Drill
M6	1.0	6.0	4.8
M8	1.25	8.0	6.8
1/4-20 UNC	20 TPI	0.250	0.201
G1/4	19 TPI	13.157	11.445

Printable reference for planning and shop-floor cross-checking.